



K= P.C.D.
n= No. OF HOLES
ød= DIA OF HOLE

VALVE SIZE	MAIN DIMENSIONS				WEIGHT IN Kg. (APPROX.)
	L±1.5	øW	H (APP.)	'T'	
15mm	60	60	107	1/2"	0.540
20mm	60	60	120	3/4"	0.690

11	SCREW/BOLT	1	M.S.	-
10	WASHER	1	M.S.	-
9	HANDWHEEL	1	C.I./STEEL	IS 210 Gr. FG 200/-
8	GLAND NUT	1	BRONZE	IS 318 Gr. LTB2
7	GLAND	1	BRONZE	IS 318 Gr. LTB2
6	PACKING	1	ASBESTOS	IS 4687
5	NIPPLE	-	BRONZE	IS 318 Gr. LTB2
4	BONNET	1	BRONZE	IS 318 Gr. LTB2
3	STEM	1	BRASS	IS 6912 Gr. FLB
2	WEDGE	1	BRONZE	IS 318 Gr. LTB2
1	BODY	1	BRONZE	IS 318 Gr. LTB2
PART No.	PART NAME	No. OFF	MATERIAL	REMARKS

MILTON OVERSEAS

PART No.	REVISION	REV. No.	DATE	APPD. BY	REMARK

TITLE :-		ALL DIMENSIONS IN MM UNLESS OTHERWISE SPECIFIED	
G.M. GATE VALVE CL-I.		DRN.	N.S.PAL 26.04.10
ISI MARKED, SCREWED IN BONNET, INSIDE SCREW, NON-RISING STEM, SCREWED ENDS		CHKD.	26.04.10
PRODUCT SPECIFICATION :- IS 778:84		APPD.	
SCALE	TEST PRESSURE :-	DRG. No. :-	
N.T.S.	BODY :- 1.5 Mpa. (HYD.)	315 SDF-10-D-G-CM	
	SEAT :- 1.0 Mpa. (HYD.)	ISSUE STATUS 00	
		SHEET 1 OF 1	